# **SPECIFICATION**

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Device	name:	Power Integrated Module
		(RoHS compliant product)
Туре	name:	7MBR50VP120-50
_		
Spec.	no. :	MS6M1264

	DATE	NAME	APPROVED			
DRAWN	Mar-17-09	Y. Kueunchi			Fuji Electric Device Techno	iogy Co., Lta.
CHECKED	3-17-09	Matsuli	A) TI	i.No.	MS6M1264	1 / 17
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	Fuj	i Elect	ric Devic	e Te	chnology C	o., Ltd.	DWG.No.	MS6M1	264	2 / 17

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		Items	Symbols	Conditions		Maximum ratings	Units
	Collec	tor-Emitter voltage	V <sub>CES</sub>			1200	V
	Gate-E	Emitter voltage	V <sub>GES</sub>			±20	V
ē			Ic Continuous Tc=80°C		Tc=80°C	50	
Collector cu		tor current	lcp	1ms	Tc=80°C	100	1
2	Collect		-lc			50	<b>A</b>
			-lc pulse	1ms		100	1
Collector power dissipation			Pc	1 device		280	W
	Collect	tor-Emitter voltage	V <sub>CES</sub>			1200	V
	Gate-E	Emitter voltage	V <sub>GES</sub>			±20	V
ike	Collector current		Ι <sub>C</sub>	Continuous	Tc=80°C	35	
Brake	Collect	tor current	I <sub>CP</sub>	1ms	Tc=80°C	70	A
	Collector power dissipation		Pc	1 device		210	W
	Repeti	tive peak reverse voltage (Diode)	VRRM			1200	V
ř	Repeti	tive peak reverse voltage	VRRM			1600	V
erte	Averag	ge output current	lo	50Hz/60Hz, s	ine wave	50	A
Converter	Surge	current (Non-Repetitive)	I <sub>FSM</sub>	10ms, Tj=150	0°C	360	A
ပ	l <sup>2</sup> t	(Non-Repetitive)	l <sup>2</sup> t	half sine wave	e	648	A <sup>2</sup> s
lum	otion to	emperature	т	Inverter, Brake		175	
u			Tj	Converter		150	]
Ͻр	erating	junciton temperature	Tion	Inverter, Brak	е	150	
(under switching conditions) Case temperature		Тјор	Converter		150	-  °⊂	
		Tc			125		
Sto	rage te	mperature	Tstg			-40~+125	
	ation age	between terminal and copper base (*1) between thermistor and others (*2)	V <sub>iso</sub>	AC : 1min.		2500	VAC
Screw torque Mounting (*3)			-	M5		3.5	Nm

(\*1) All terminals should be connected together during the test.

(\*2) Two thermistor terminals should be connected together, other terminals should be connected together and shorted to base plate during the test.

(\*3) Recommendable value : 2.5-3.5 Nm (M5)

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	Items	Symbols		~	onditions	Ch	Characteristics			
	iteilis	Symbols		Ŭ	onunuons	min.	typ.	max.	Uni	
	Zero gate voltage collector current	I <sub>CES</sub>	V <sub>GE</sub> = V <sub>CE</sub> =	• 0V 1200V			-	1.0	m/	
	Gate-Emitter leakage current	I <sub>GES</sub>	V <sub>GE</sub> =				-	200	n/	
	Gate-Emitter threshold voltage	V <sub>GE(th)</sub>	V <sub>CE</sub> =			6.0	6.5	7.0	\ v	
				15V	Tj= 25°C	-	2.15	2.60		
		V <sub>CE(sat)</sub>		50A	Tj=125°C	-	2.50	-	1	
	Collector-Emitter	(terminal)			Tj=150°C	-	2.55	-	1.	
	saturation voltage		V <sub>GE</sub> =	15V	Tj= 25°C	-	1.85	2.30	<b>ו</b> +	
		V <sub>CE(sat)</sub>		50A	Tj=125°C	-	2.20	-	1	
		(chip)			Tj=150°C	-	2.25	-	1	
INVERIE	Input capacitance	Cies	V <sub>CF</sub> =	10V,V <sub>GE</sub> =	0V,f=1MHz	-	4.2	-	n	
2		ton		= 600V		-	0.39	1.20	1	
	Turn-on time	tr	$ _{c}$ =			-	0.09	0.60	1	
		tr (i)	-	+15/-15\	/	-	0.03	-	τ∣ μ	
		toff		15 Ω	-	-	0.53	1.00	۰ ۱	
	Turn-off time	tf	1			-	0.06	0.30	1	
	•				Tj= 25°C	-	2.20	2.65	-	
		V <sub>F</sub>	I <sub>F</sub> =	50A	Tj=125°C	-	2.45	-	-	
		(terminal)	T .		Tj=150°C		2.40	_	-	
	Forward on voltage		1		Tj= 25°C	-	1.90	2.35	+ ۱	
		V <sub>F</sub>	I <sub>F</sub> =	50A	Tj=125°C	-	2.15	-	1	
		(chip)	1		Tj=150°C	-	2.10	-	1	
	Reverse recovery time	trr	I <sub>F</sub> =	50A		-	-	0.35	Τµ	
	Zero gate voltage collector current	I <sub>CES</sub>	V <sub>GE</sub> =			-	-	1.0	m	
	Gate-Emitter leakage current	I <sub>GES</sub>	V <sub>CE</sub> =		/	-	-	200	n	
			V <sub>GE</sub> =		Tj= 25°C	-	2.10	2.55		
		V <sub>CE(sat)</sub>	l <sub>c</sub> =	35A	Tj=125°C	-	2.45	-	1	
13	Collector-Emitter	(terminal)			Tj=150°C	-	2.50	-	1.	
DIAKE	saturation voltage		V <sub>GE</sub> =	15V	Tj= 25°C	••	1.85	2.30	י	
ō		V <sub>CE(sat)</sub>	l <sub>c</sub> =		Tj=125°C	-	2.20	-	1	
		(chip)			Tj=150°C	-	2.25	_	1	
		ton	V <sub>CE</sub> =	600V		-	0.39	1.20	+	
	Turn-on time	tr	-	35A		-	0.09	0.60	1	
		toff		+15/-15\	/	-	0.53	1.00	۲ H	
	Turn-off time	tf		27 Ω		-	0.06	0.30	1	
	Reverse current	IRRM		1200V		-	-	1.00	m	
ē		V <sub>FM</sub>		50A	terminal	-	1.65	2.00	1	
Yel Vel	Forward on voltage	(chip)	ľ		chip		1.35	-	۱ ۱	
Converter	Reverse current	IRRM	V <sub>R</sub> =	1600V	1		-	1.0	m	
			T =	25°C			5000	-	1	
	Resistance	R	T =	100°C		465	495	520	- 4	
e	B value	В	T =	25/50°C		3305	3375	3450	+ +	

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5.	Thermal	resistance	characteristics	

ltems	Symbols	Conditions	Characteristics			Units	
items	Symbols	Conditions	min.	typ.			
Thermal resistance(1device)		Inverter IGBT	· -	-	0.54		
	Dth(i a)	Inverter FWD	-	-	0.91		
	Rth(j-c)	Brake IGBT	-	-	0.72	1	
		Converter Diode	-	-	0.54	- °C/₩	
Contact thermal resistance (1device) (*4)	Rth(c-f)	with Thermal Compound	-	0.05	-		

(\*4) This is the value which is defined mounting on the additional cooling fin with thermal compound.

#### 6. Indication on module (モジュール表示)

Display on the module label

- Logo of production
- Type name: 7MBR50VP120-50
- $I_C,\,V_{CES}$  rating : 50A  $\,$  1200V
- Lot No (5 digits)
- Place of manufacturing (code)
- Bar code

#### 7.Applicable category (適用範囲)

This specification is applied to Power Integrated Module named 7MBR50VP120-50. 本納入仕様書はパワー集積モジュール7MBR50VP120-50に適用する。

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## 8.Storage and transportation notes (保管・運搬上の注意事項) • The module should be stored at a standard temperature of 5 to 35°C and humidity of 45 to 75% . Be careful to solderability of the terminals if the module has passed over one year from manufacturing date, under the above storage condition. 常温・常湿保存が望ましい。(5~35℃,45~75%) 本保存条件下で、正常から1年以上経過した場合は端子半田付け性に十分注意すること。 Store modules in a place with few temperature changes in order to avoid condensation on the module surface. 急激な温度変化のなきこと。(モジュール表面が結露しないこと) · Avoid exposure to corrosive gases and dust. 腐食性ガスの発生場所、塵埃の多い場所は避けること。 Avoid excessive external force on the module. 製品に荷重がかからないように十分注意すること。 · Store modules with unprocessed terminals. モジュールの端子は未加工の状態で保管すること。 Do not drop or otherwise shock the modules when transporting. 製品の運搬時に衝撃を与えたり、落下させたりしないこと。 is material and the information herein is the property of ij Electric Co.,Ltd. They shall be neither reproduced, copied, t, or disclosed in any way whatsoever for the use of any d party nor used for the manufacturing purposes without express written consent of Fuji Electric Co..Ltd. 9. Definitions of switching time (スイッチング時間の定義) VGE VCE Ic n VCE 0V 04 toff 10. Packing and labeling (梱包仕様) This Fuji I fent, the e Display on the packing box - Logo of production - Type name - Lot No - Products quantity in a packing box 11. RoHS directive compliance (RoHS指令適用について) The document (MS5F6209) about RoHS that Fuji Electric Device Technology issued is applied to this Power Integrated Module. The Japanese edition (MS5F6212) is made into a reference grade. 本PIMは富士電機デバイステクノロジーが発行しているRoHSに関する資料MS5F6209を適用する。 日本語版(MS5F6212)は参考資料とする。 WG.No. Fuji Electric Device Technology Co., Ltd. MS6M1264 7



No.	Parts	Material (main)	Ref.
1	Base Plate	Cu	Ni plating
2	Terminal	Cu	Ni plating(Internal)
	i erminal	Cu	Lead free solder plating (External)
3	Cover	PPS resin	UL 94V-0
4	Case	PPS resin	UL 94V-0
5	Isolation substrate	Al <sub>2</sub> O <sub>3</sub> + Cu	
6	IGBT chip	Silicon	(Not drawn in above)
7	FWD chip	Silicon	(Not drawn in above)
8	Thermistor	Lead glass	(Not drawn in above)
9	Wiring	Aluminum	
10	Silicone Gel	Silicone resin	
11	Adhesive	Silicone resin	
	Solder		
12	(Under chip)	Sn/Ag base	(Not drawn in above)
	(Under Isolation substrate )		
13	Label	PET	(Not drawn in above)
14	Ring	Fe	Trivalent Chromate treatment

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### 13. Reliability test results

### **Reliability Test Items**

Test cate- gories		Test items	Test meth	ods and conditions	Reference norms EIAJ ED-4701 (Aug2001 edition)	Number of sample	Accept ance numbe
	1	Terminal Strength (Pull test)		: 20N : 10±1 sec.	Test Method 401 Method I	5	(0:1
	2	Mounting Strength	Screw torque	2.5 ~ 3.5 N⋅m (M5) 10±1 sec.	Test Method 402 method II	5	(0:1
	3	Vibration		: 15 min. : 100m/s <sup>2</sup>	Test Method 403 Reference 1 Condition code B	5	(0:1
Mechanical Tests	4	Shock	Maximum accelerat Pulse width Direction	<ul><li>1.0msec.</li><li>Each X,Y,Z axis</li></ul>	Test Method 404 Condition code B	5	(0:1
Mec	5	Solderabitlity	Solder temp. Immersion time Test time Each terminal shoul	: 3 times/direction : 245±5 °C : 5±0.5sec. : 1 time d be Immersed in solder the back	Test Method 303 Condition code A	5	(0:1
and and an an	6	Resistance to Soldering Heat	Immersion time Test time Each terminal should	: 260±5 °C : 10±1sec. : 1 time d be Immersed in solder	Test Method 302 Condition code A	5	(0:1
	1	High Temperature Storage		: 125±5 °C : 1000hr.	Test Method 201	5	(0:1
	2	Low Temperature Storage	Storage temp.	: -40±5 °C : 1000hr.	Test Method 202	5	(0:1
	3	Temperature Humidity Storage	Relative humidity	: 85±2 °C : 85±5% : 1000hr.	Test Method 103 Test code C	5	(0:1
	4	Unsaturated Pressurized Vapor	Test temp. Test humidity	: 120±2 ℃ : 85±5%	Test Method 103 Test code E	5	(0:1
Environment Tests	5	Temperature Cycle	Test duration Test temp.	: 96hr. : Low temp40±5 °C High temp. 125 ±5 °C RT 5 ~ 35 °C	Test Method 105	5	(0:1
			Dwell time Number of cycles	<ul> <li>High ~ RT ~ Low ~ RT</li> <li>1hr. 0.5hr. 1hr. 0.5hr.</li> <li>100 cycles</li> </ul>			
	6	Thermal Shock	Test temp.	+0 High temp. 100 <sup>-5</sup> °C +5 Low temp. 0 <sup>-0</sup> °C	Test Method 307 method I Condition code A	5	(0:1
			Dipping time Transfer time	tow temp. 0 C with ice and boiling water     5 min. par each temp.     10 sec.     10 cycles			

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Test cate- gories		Test items	Test me	tha	ds and conditions	Reference norms EIAJ ED-4701 (Aug2001 edition)	Number of sample	Accept- ance number
	1	High temperature				Test Method 101	5	(0:1)
		Reverse Bias	Test temp.	:	Tj = 150°C (-0 °C/+5 °C)			
			Bias Voltage	:	VC = 0.8×VCES			
			Bias Method	:	Applied DC voltage to C-E			
					VGE = 0V			
			Test duration	:	1000hr.			
	2	High temperature			4	Test Method 101	5	(0:1)
		Bias (for gate)	Test temp.	:	Tj = 150°C (-0 °C/+5 °C)			
s,								
Test			Bias Voltage	:	VC = VGE = +20V or -20V			
Endurance Tests			Bias Method	:	Applied DC voltage to G-E			
urar					VCE = 0V			
End			Test duration	:	1000hr.		<u> </u>	
_	3	Temperature				Test Method 102	5	(0:1)
		Humidity Bias	Test temp.		85±2 °C	Condition code C		
			Relative humidity		85±5%			
			Bias Voltage		VC = 0.8×VCES			
			Bias Method	:	voltage to C-E			
					VGE = 0V			
			Test duration	:	1000hr.	Test Method 106	5	(0.4)
х	4		ON time	:	2 sec.	Test Method 106	5	(0:1)
		Operating Life	OFF time		18 sec.			
		(Power cycle)	Test temp.	:	100±5 deg			
		( for IGBT )	Number of ouris-		Tj ≦ 150 °C, Ta=25±5 °C			
			Number of cycles	:	15000 cycles			

**Reliability Test Items** 

# Failure Criteria

Item	Choroata	victio	Symbol	Failure criteria		Unit	Note
nem	Characteristic		Symbol	Lower limit	Upper limit		
Electrical	ctrical Leakage current		ICES	-	USL×2	mA	
characteristic			±IGES	-	USL×2	μA	
	Gate threshold	voltage	VGE(th)	LSL×0.8	USL×1.2	mA	
	Saturation volta	ge	VCE(sat)	-	USL×1.2	V	
	Forward voltage	)	VF	-	USL×1.2	V	
	Thermal IGBT		ΔVGE		USL×1.2	mV	
	resistance		or ∆ VCE	-	031*1.2		
		FWD	ΔVF	-	USL×1.2	mV	
	Isolation voltage	)	Viso	Broken insulation		-	
Visual	Visual inspectio	n					
inspection	Peeling Plating			The visual sample			
			-				
	L and the othe	rs	Â				

LSL : Lower specified limit.

USL : Upper specified limit.

Note: Each parameter measurement read-outs shall be made after stabilizing the components at room ambient for 2 hours minimum, 24 hours maximum after removal from the tests. And in case of the wetting tests, for example, moisture resistance tests, each component shall be made wipe or dry completely before the measurement.

## **Reliability Test Results**

Test cate- gories		Test items	Reference norms EIAJ ED-4701 (Aug2001 edition)	Number of test sample	Number of failure sample
	1	Terminal Strength	Test Method 401	5	0
		(Pull test)	Method I		
	2	Mounting Strength	Test Method 402	5	0
s S			method II		
Test	3	Vibration	Test Method 403	5	0
- B			Condition code B		
Mechanical Tests	4	Shock	Test Method 404	5	0
ec			Condition code B		
2	5	Solderabitlity	Test Méthod 303	5	0
			Condition code A		
	6	Resistance to Soldering Heat	Test Method 302	5	0
			Condition code A		
	1	High Temperature Storage	Test Method 201	5	0
Environment Tests	2	Low Temperature Storage	Test Method 202	5	0
	3	Temperature Humidity	Test Method 103	- 5	0
		Storage	Test code C		
	4	Unsaturated	Test Method 103	5	0
		Pressurized Vapor	Test code E		
	5	Temperature Cycle	Test Method 105	5	0
	6	Thermal Shock	Test Method 307	5	0
			method I		
			Condition code A		
Endurance Tests	1	High temperature Reverse Bias	Test Method 101	5	0
	2	High temperature Bias	Test Method 101	5	0
		( for gate )			
	3	Temperature Humidity Bias	Test Method 102	5	0
			Condition code C		
	4	Intermitted Operating Life	Test Method 106	5	0
		(Power cycling)			
		( for IGBT )			
				L	

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Warnings								
<ul> <li>This product shall be used within its maximum rating (voltage, current, and temperature). This product may be broken in case of using beyond the maximum ratings. If Printed Circuit Board is not suitable, the main pin terminals may have higher temperature than Tstg. Also the pin terminals shall be used within Tstg.</li> <li>製品の最大定格(電圧,電流,温度等)の範囲内で御使用下さい。最大定格を超えて使用すると、素子が破壊する 場合があります。また、使用するプリント板が不適切な場合、主端子ピンの温度がTstg以上になることがあります。主端子ピン もTstg範囲内でご使用下さい。</li> </ul>								
- Connect adequate fuse or protector of circuit between three-phase line and this product to prevent the equipment from causing secondary destruction, such as fire, its spreading, or explosion. 万一の不慮の事故で素子が破壊した場合を考慮し、商用電源と本製品の間に適切な容量のヒューズ又はブレーカーを必ず 付けて火災, 爆発, 延焼等の2次破壊を防いでください。								
- Use this product after realizing enough working on environment and considering of product's reliability life. This product may be broken before target life of the system in case of using beyond the product's reliability life. 製品の使用環境を十分に把握し、製品の信頼性寿命が満足できるか検討の上、本製品を適用して下さい。製品の信頼性寿命 を超えて使用した場合、装置の目標寿命より前に素子が破壊する場合があります。								
<ul> <li>When electric power is connected to equipments, rush current will be flown through rectifying diode to charge DC capacitor. Guaranteed value of the rush current is specified as I<sup>2</sup>t (non-repetitive), however frequent rush current through the diode might make it's power cycle destruction occur because of the repetitive power. In application which has such frequent rush current, well consideration to product life time (i.e. suppressing the rush current) is necessary.</li> <li>電源投入時に整流用ダイオードには、コンデンサーを充電する為の突入電流が流れます。この突入電流に対する保証値はI<sup>2</sup>(非繰返し)として表記されていますが、この突入電流が頻繁に流れるとI<sup>2</sup>t破壊とは別に整流用ダイオードの繰返し負荷によるパワーサイクル耐量破壊を起こす可能性があります。突入電流が頻繁に流れるようなアプリケーションでは、突入電流値を抑えるなど、製品寿命に十分留意してご使用下さい。</li> </ul>								
- If the product had been used in the environment with acid, organic matter, and corrosive gas ( hydrogen sulfide, sulfurous acid gas), the product's performance and appearance can not be ensured easily. 酸・有機物・腐食性ガス(硫化水素, 亜硫酸ガス等)を含む環境下で使用された場合、製品機能・外観等の保証はできません。								
<ul> <li>Use this product within the power cycle curve (Technical Rep.No.: MT5F12959). Power cycle capability is classified to delta-Tj mode which is stated as above and delta-Tc mode. Delta-Tc mode is due to rise and down of case temperature (Tc), and depends on cooling design of equipment which use this product. In application which has such frequent rise and down of Tc, well consideration of product life time is necessary.</li> <li>本製品は、パワーサイクル寿命カーブ以下で使用下さい(技術資料No.: MT5F12959)。パワーサイクル耐量にはこのΔTiによる場合の他に、ΔTcによる場合があります。これはケース温度(Tc)の上昇下降による熱ストレスであり、本製品をご使用する際の放熟設計に依存します。ケース温度の上昇下降が頻繁に起こる場合は、製品寿命に十分留意してご使用下さい。</li> </ul>								
- Never add mechanical stress to deform the main or control terminal. The deformed terminal may cause poor contact problem. 主端子及び制御端子に応力を与えて変形させないで下さい。 端子の変形により、接触不良などを引き起こす場合があります。								
<ul> <li>Use this product with keeping the cooling fin's flatness between screw holes within 50um at 100mm and the roughness within 10um. Also keep the tightening torque within the limits of this specification. Too large convex of cooling fin may cause isolation breakdown and this may lead to a critical accident. On the other hand, too large concave of cooling fin makes gap between this product and the fin bigger, then, thermal conductivity will be worse and over heat destruction may occur.</li> <li>冷却フィンはネジ取り付け位置間で平坦度を100mmで50um以下、表面の粗さは10um以下にして下さい。 過大な凸反り があったりすると本製品が絶縁破壊を起こし、重大事故に発展する場合があります。また、過大な凹反りやゆがみ等があると、本製品と冷却フィンの間に空隙が生じて放熱が悪くなり、熱破壊に繋がることがあります。</li> <li>In case of mounting this product on cooling fin, use thermal compound to secure thermal conductivity. If the thermal compound amount was not enough or its applying method was not suitable, its spreading will not be enough, then, thermal conductivity will be worse and thermal compound amount was not enough or its applying to this product.</li> <li>(Spreading state of the thermal compound can be confirmed by removing this product after mounting.) 素子を冷却フィンに取り付ける際には、熱伝導を確保するためのコンパウンド等をご使用ください。又、塗布量が不足したり、塗布方法が不適だったりすると、コンパウンドが十分に素子全体に広がらず、放熱悪化による熱破壊に繋がる事があります。コンパウンドを塗布する際には、製品全面にコンパウンドが広がっている事を確認してください。</li> <li>(実装した後に素子を取りはずすとコンパウンドの広がり具合を確認する事が出来ます。)</li> </ul>								
							- It shall be confirmed that IGBT's operating locus of the turn-off voltage and current are within the RBSOA specification. This product may be broken if the locus is out of the RBSOA. ターンオフ電圧・電流の動作軌跡がRBSOA仕様内にあることを確認して下さい。RBSOAの範囲を超えて使用すると素子が破壊する可能性があります。	
Fuji Electric Device Technology Co., Ltd.								

Title and

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<ul> <li>If excessive static electricity is applied to the control terminals, the devices may be broken. Implement some countermeasures gainst static electricity.</li> <li>Wink Fi-Rack な解 気が Diazki-K als 先 キンパを使す ろほうからいます。 たいひい Wink は許悪 気がまたまた</li> <li>Never and the excessive machanical stress to han main or control terminals when the product is applied to the control terminals. The model and the time is to broken.</li> <li>A Fekk Bir Eyk 5 Agik: 主張 キジ Holy Min File Lack at A から ちんない VC File NJ.</li> <li>A Fekk Bir Eyk 5 Agik: 主張 キジ Holy Min File Lack at A から ちんない VC File NJ.</li> <li>A Fekk Bir Eyk 5 Agik: 主張 キジ Holy Min File Lack at A から ちんない VC File NJ.</li> <li>A Fekk Bir Eyk 5 Agik: Lak FY Holy Min File Lack at A for 5 Agik 1 A</li></ul>	
<ul> <li>Never add the excessive mechanical stress to the main or control terminals when the product is applied to equipments. The module structure may be broken.</li> <li>素子を装置に実装する際に、主端子や朝御端子に違大な応力を与えないででさい。焼子構造が破壊する可能化</li> <li>In case of insufficient-VCE, erroneous turn-on of IGBT may occurVGE shall be set enough value to prever this maffunction. (Recommended value: -VGE = 15V)</li> <li>(アイフスクート電ビ-VGE が不足しますと結晶測を起こす可能性があります。 誤点弧を起こないふに-VGE は数定して下さい。 (准要性 -VGE = 15V)</li> <li>In case of higher turn-on dvit of IGBT, erroneous turn-on of opposite arm IGBT may occur. Use this product the most suitable drive conditions, such as +VGE - CGE, RG, CGE to prevent the mainuction. ターンオン dvit が高いと方向アームのICBT TYTML austication and the set of VCE beyond maximum rating VCES is applied between C-E terminals. Use this product twils be troken by availanche in case of 100CE beyond maximum rating VCES is applied between C-E terminals. Use this product within its maximum voltage.</li> <li>VCES2EILT:t電Lが印加された場合、アバランシェを起こして素子破壊する場合があります。VCE1と必ず最大 でご使用下さい。</li> <li>Incase of soldering this product at excessive heat condition, the package of this product may be deteriorated handle with care for soldering process.</li> <li>製造金油大な温度で半田付けした場合、バッケージの含化を引起す可能性があります。半田付けプロセスに注え (vicit)</li> <li>Fuji Electric Device Technology is constantly making every endeavor to improve the product quality and rating the structure of the solder to available of diary anges are available of the sold form of a faure or mafunction of the fault down to resolder the available set is applied betwee enders.</li> <li>Exating to prover typic and the social damage resulted from a faure or mafunction of the fault fault and relian damage to property like by fire, and other social damage resulted from a faure or mafunction of the fault fault available is applied by available in the specification product shares to keep saddy such as the edges of the provert the design, opticat fault by the fault available in the specificatio</li></ul>	
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<ul> <li>this marlunction. (Recommended value: -VGE = 15V)</li> <li>逆パイアスゲート電ビ-VGEが不足しますと類点項運を起こす可能性があります。製点型を起こさない為に-VGE(は 設定して下さい。(権要値:-VGE) = 15V)</li> <li>In case of higher turn-on dvidt of IGBT, erroneous turn-on of opposite arm IGBT may occur. Use this product the most suitable drive conditions, such as +VGE, -VGE, RG, CGE to prevent the mailunction. ターンオン dvidt が高いと対向アームのIGBTが協力通知を起こす可能性があります。製品型を起こさない為の最大条件(-VCE, -VGE, RG, CGE) でご使用でさい。</li> <li>This product may be broken by avalanche in case of VCE beyond maximum rating VCES is applied between C-E terminals. Use this product within its maximum voltage. VCESを超えた電圧が印加された場合、アパランシェを起こして素子破壊する場合があります。VCE(は必ず最大 でご使用下さい。</li> <li>Incase of soldering this product at excessive heat condition, the package of this product may be deteriorated handle with care for soldering process.</li> <li>製品を過大な温度で半田付けした場合、パッケージの劣化を引起す可能性があります。半田付けプロセスに注加 (réさい。</li> <li>Fuji Elactric Device Technology is constantly making every endesvor to improve the product quality and relial However, semiconductor products may rarely happen to fail or maifunction. To prevent accidents causing in death, damage to property like by fire, and other social damage resulted from a failure or maifunction of the Fuji Electric Device Technology semiconductor products take some measures to keep safety such as re design, spread-fire-preventive design, and maifunction-protective design.</li> <li>at 電機デバイステクノロジーは起えて y 型品の Degice Technology semiconductor products take some measures to keep safety such as re design, spread-fire-preventive design, and maifunction-protective design.</li> <li>at 電機デバイステクノロジーは起えて y 型品の Degice Technology semiconductor products take some measures to keep safety such as re design, spread-fire-preventive design, and maifunction-protective design.</li> <li>at t機構 Sol Köhy st z, at t電機デバイステクノロジー 製品を使用した代表的な広府 Height Light Cat to a such as the design and maifunction never ensure to enforce the industrial property and other rights.</li> <li>At tike intalk U-to AoF 用例 Auge and the spe</li></ul>	
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