



High power cycling capability  
Low on-state and switching losses  
Designed for traction and industrial applications

## Phase Control Thyristor Type T183-4000-18

|                                   |           |      |      |           |      |               |      |      |
|-----------------------------------|-----------|------|------|-----------|------|---------------|------|------|
| Mean on-state current             |           |      |      | $I_{TAV}$ |      | 4000 A        |      |      |
| Repetitive peak off-state voltage |           |      |      | $V_{DRM}$ |      | 1000 ÷ 1800 V |      |      |
| Repetitive peak reverse voltage   |           |      |      | $V_{RRM}$ |      |               |      |      |
| Turn-off time                     |           |      |      | $t_q$     |      | 320 $\mu$ s   |      |      |
| $V_{DRM}, V_{RRM}, V$             | 1000      | 1100 | 1200 | 1300      | 1400 | 1500          | 1600 | 1800 |
| Voltage code                      | 10        | 11   | 12   | 13        | 14   | 15            | 16   | 18   |
| $T_j, ^\circ C$                   | -60 ÷ 125 |      |      |           |      |               |      |      |

### MAXIMUM ALLOWABLE RATINGS

| Symbols and parameters |  | Units             | Values                         | Test conditions   |
|------------------------|--|-------------------|--------------------------------|---|
| <b>ON-STATE</b>        |  |                   |                                |   |
| $I_{TAV}$              | Mean on-state current  | A                 | 4000<br>3840<br>4750           | $T_c=82^\circ C$ , Double side cooled<br>$T_c=85^\circ C$ , Double side cooled<br>$T_c=70^\circ C$ , Double side cooled<br>180° half-sine wave; 50 Hz   |
| $I_{TRMS}$             | RMS on-state current   | A                 | 6280                           | $T_c=82^\circ C$ , Double side cooled<br>180° half-sine wave; 50 Hz   |
| $I_{TSM}$              | Surge on-state current   | kA                | 70.0<br>81.0                   | $T_j=T_{j\ max}$<br>$T_j=25^\circ C$<br>180° half-sine wave;<br>$t_p=10\ ms$ ; single pulse;<br>$V_D=V_R=0\ V$ ;<br>Gate pulse: $I_G=2\ A$ ;<br>$t_{GP}=50\ \mu s$ ; $di_G/dt \geq 1\ A/\mu s$  |
|                        |  |                   | 74.0<br>85.0                   | $T_j=T_{j\ max}$<br>$T_j=25^\circ C$<br>180° half-sine wave;<br>$t_p=8.3\ ms$ ; single pulse;<br>$V_D=V_R=0\ V$ ;<br>Gate pulse: $I_G=2\ A$ ;<br>$t_{GP}=50\ \mu s$ ; $di_G/dt \geq 1\ A/\mu s$ |
| $I^2t$                 | Safety factor  | $A^2s \cdot 10^3$ | 24500<br>32800                 | $T_j=T_{j\ max}$<br>$T_j=25^\circ C$<br>180° half-sine wave;<br>$t_p=10\ ms$ ; single pulse;<br>$V_D=V_R=0\ V$ ;<br>Gate pulse: $I_G=2\ A$ ;<br>$t_{GP}=50\ \mu s$ ; $di_G/dt \geq 1\ A/\mu s$  |
|                        |  |                   | 22700<br>29900                 | $T_j=T_{j\ max}$<br>$T_j=25^\circ C$<br>180° half-sine wave;<br>$t_p=8.3\ ms$ ; single pulse;<br>$V_D=V_R=0\ V$ ;<br>Gate pulse: $I_G=2\ A$ ;<br>$t_{GP}=50\ \mu s$ ; $di_G/dt \geq 1\ A/\mu s$ |
| <b>BLOCKING</b>        |  |                   |                                |   |
| $V_{DRM}, V_{RRM}$     | Repetitive peak off-state and Repetitive peak reverse voltages         | V                 | 1000 ÷ 1800                    | $T_{j\ min} < T_j < T_{j\ max}$ ;<br>180° half-sine wave; 50 Hz;<br>Gate open   |
| $V_{DSM}, V_{RSM}$     | Non-repetitive peak off-state and Non-repetitive peak reverse voltages | V                 | 1100 ÷ 1900                    | $T_{j\ min} < T_j < T_{j\ max}$ ;<br>180° half-sine wave; single pulse; Gate open   |
| $V_D, V_R$             | Direct off-state and Direct reverse voltages                           | V                 | 0.6 $V_{DRM}$<br>0.6 $V_{RRM}$ | $T_j=T_{j\ max}$ ;<br>Gate open   |

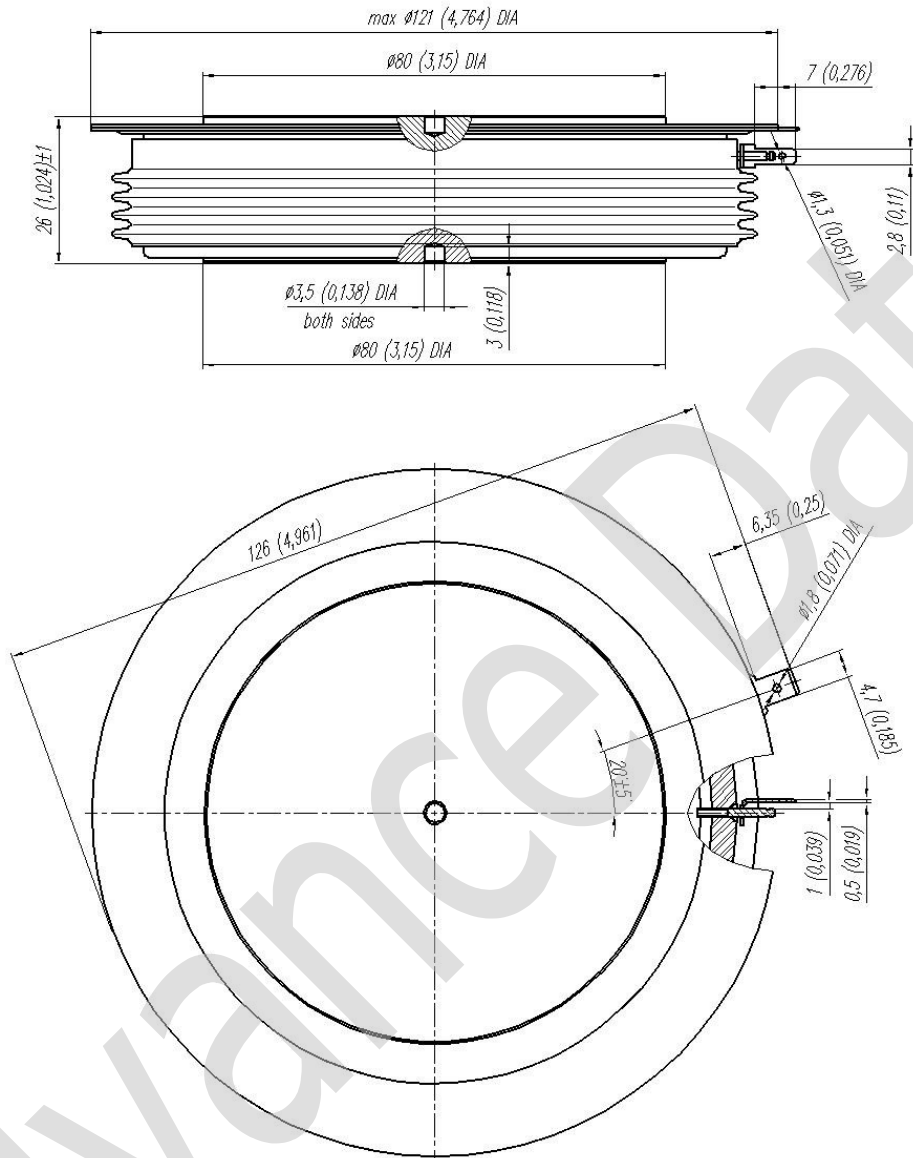
| <b>TRIGGERING</b>  |  |             |                  |  |
|--------------------|--|-------------|------------------|--|
| $I_{FGM}$          | Peak forward gate current  | A           | 10               | $T_j = T_{j\ max}$   |
| $V_{RGM}$          | Peak reverse gate voltage  | V           | 5                |  |
| $P_G$              | Gate power dissipation   | W           | 5                | $T_j = T_{j\ max}$ for DC gate current   |
| <b>SWITCHING</b>   |  |             |                  |  |
| $(di_T/dt)_{crit}$ | Critical rate of rise of on-state current non-repetitive ( $f=1\ Hz$ ) | A/ $\mu s$  | 630              | $T_j = T_{j\ max}$ ; $V_D = 0.67 \cdot V_{DRM}$ ; $I_{TM} = 2 I_{TAV}$ ;<br>Gate pulse: $I_G = 2\ A$ ;<br>$t_{GP} = 50\ \mu s$ ; $di_G/dt \geq 2\ A/\mu s$ |
| <b>THERMAL</b>     |  |             |                  |  |
| $T_{stg}$          | Storage temperature  | $^{\circ}C$ | $-60 \div 50$    |  |
| $T_j$              | Operating junction temperature   | $^{\circ}C$ | $-60 \div 125$   |  |
| <b>MECHANICAL</b>  |  |             |                  |  |
| F                  | Mounting force   | kN          | $60.0 \div 70.0$ |  |
| a                  | Acceleration   | $m/s^2$     | 50               | Device clamped   |

## CHARACTERISTICS

| Symbols and parameters |   | Units      | Values          | Conditions  |   |
|------------------------|---|------------|-----------------|---|---|
| <b>ON-STATE</b>        |   |            |                 |   |   |
| $V_{TM}$               | Peak on-state voltage, max  | V          | 1.35            | $T_j = 25\ ^{\circ}C$ ; $I_{TM} = 6300\ A$  |   |
| $V_{T(TO)}$            | On-state threshold voltage, max                                     | V          | 0.85            | $T_j = T_{j\ max}$ ;  |   |
| $r_T$                  | On-state slope resistance, max                                      | $m\Omega$  | 0.080           | $0.5\ \pi\ I_{TAV} < I_T < 1.5\ \pi\ I_{TAV}$   |   |
| $I_L$                  | Latching current, max   | mA         | 1500            | $T_j = 25\ ^{\circ}C$ ; $V_D = 12\ V$ ;<br>Gate pulse: $I_G = 2\ A$ ;<br>$t_{GP} = 50\ \mu s$ ; $di_G/dt \geq 1\ A/\mu s$   |   |
| $I_H$                  | Holding current, max  | mA         | 300             | $T_j = 25\ ^{\circ}C$ ;<br>$V_D = 12\ V$ ; Gate open  |   |
| <b>BLOCKING</b>        |   |            |                 |   |   |
| $I_{DRM}, I_{RRM}$     | Repetitive peak off-state and Repetitive peak reverse currents, max | mA         | 300             | $T_j = T_{j\ max}$ ;<br>$V_D = V_{DRM}$ ; $V_R = V_{RRM}$   |   |
| $(dv_D/dt)_{crit}$     | Critical rate of rise of off-state voltage <sup>1)</sup> , min      | V/ $\mu s$ | 500, 1000, 1600 | $T_j = T_{j\ max}$ ;<br>$V_D = 0.67 \cdot V_{DRM}$ ; Gate open  |   |
| <b>TRIGGERING</b>      |   |            |                 |   |   |
| $V_{GT}$               | Gate trigger direct voltage, max                                    | V          | 5.00            | $T_j = T_{j\ min}$<br>$T_j = 25\ ^{\circ}C$<br>$T_j = T_{j\ max}$   | $V_D = 12\ V$ ; $I_D = 3\ A$ ;<br>Direct gate current |
|                        |   |            | 3.00            |   |   |
| $I_{GT}$               | Gate trigger direct current, max                                    | mA         | 500             | $T_j = T_{j\ min}$  |   |
|                        |   |            | 300             | $T_j = 25\ ^{\circ}C$   |   |
|                        |   |            | 200             | $T_j = T_{j\ max}$  |   |
| $V_{GD}$               | Gate non-trigger direct voltage, min                                | V          | 0.35            | $T_j = T_{j\ max}$ ;  |   |
| $I_{GD}$               | Gate non-trigger direct current, min                                | mA         | 15.00           | $V_D = 0.67 \cdot V_{DRM}$ ;  | Direct gate current                                   |
| <b>SWITCHING</b>       |   |            |                 |   |   |
| $t_{gd}$               | Delay time, max   | $\mu s$    | 4.00            | $T_j = 25\ ^{\circ}C$ ; $V_D = 1000\ V$ ; $I_{TM} = I_{TAV}$ ;<br>$di/dt = 200\ A/\mu s$ ;<br>Gate pulse: $I_G = 2\ A$ ; $V_G = 20\ V$ ;<br>$t_{GP} = 50\ \mu s$ ; $di_G/dt = 2\ A/\mu s$ |   |
| $t_q$                  | Turn-off time <sup>2)</sup> , max                                   | $\mu s$    | 320             | $dv_D/dt = 50\ V/\mu s$ ; $T_j = T_{j\ max}$ ; $I_{TM} = I_{TAV}$ ;<br>$di_R/dt = -10\ A/\mu s$ ; $V_R = 100V$ ;<br>$V_D = 0.67 \cdot V_{DRM}$  |   |
| $Q_{rr}$               | Total recovered charge, max   | $\mu C$    | 3200            | $T_j = T_{j\ max}$ ; $I_{TM} = 1000\ A$ ;   |   |
| $t_{rr}$               | Reverse recovery time, max  | $\mu s$    | 34              | $di_R/dt = -10\ A/\mu s$ ;  |   |
| $I_{rrM}$              | Peak reverse recovery current, max                                  | A          | 188             | $V_R = 100\ V$  |   |

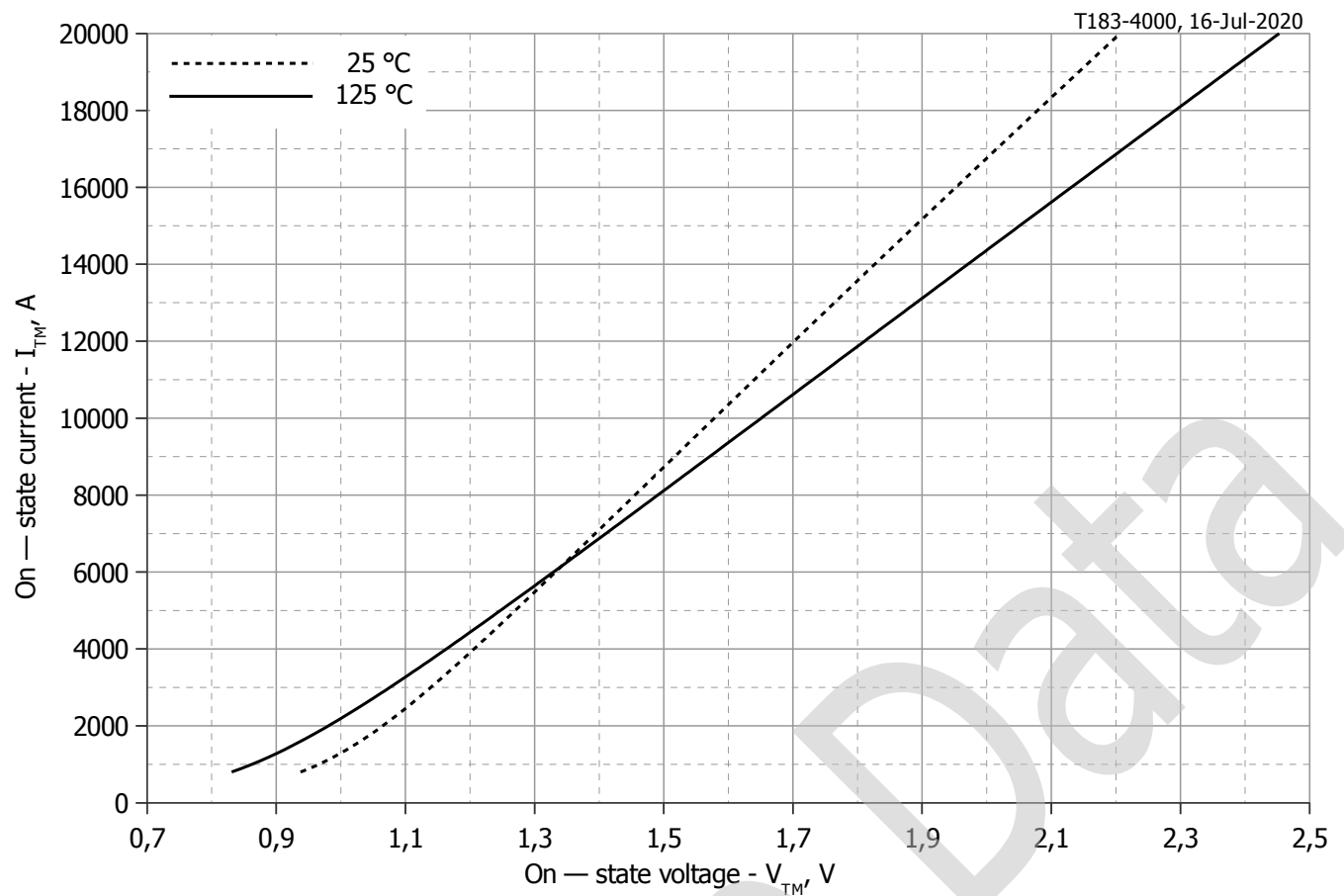
| <b>THERMAL</b>    |   |              |                  |                |                     |
|-------------------|---|--------------|------------------|----------------|---------------------|
| $R_{thjc}$        | Thermal resistance, junction to case, max | °C/W         | 0.0065           | Direct current | Double side cooled  |
| $R_{thjc-A}$      |   |              | 0.0143           |                | Anode side cooled   |
| $R_{thjc-K}$      |   |              | 0.0117           |                | Cathode side cooled |
| $R_{thck}$        | Thermal resistance, case to heatsink, max | °C/W         | 0.0015           | Direct current |                     |
| <b>MECHANICAL</b> |   |              |                  |                |                     |
| w                 | Weight, max                               | g            | 1900             |                |                     |
| $D_s$             | Surface creepage distance                 | mm<br>(inch) | 36.50<br>(1.437) |                |                     |
| $D_a$             | Air strike distance                       | mm<br>(inch) | 16.50<br>(0.650) |                |                     |

| <b>PART NUMBERING GUIDE</b>   |     |      |      |    |    |   |  | <b>NOTES</b>  |  |  |  |                 |    |              |     |                             |     |      |      |
|---|-----|------|------|----|----|---|--|---|--|--|--|-----------------|----|--------------|-----|-----------------------------|-----|------|------|
| T   | 183 | 4000 | 18   | A2 | K2 | N |  | 1) Critical rate of rise of off-state voltage   |  |  |  |                 |    |              |     |                             |     |      |      |
| 1   | 2   | 3    | 4    | 5  | 6  | 7 |  | <table border="1"> <thead> <tr> <th>Symbol of Group</th> <th>E2</th> <th>A2</th> <th>T1</th> </tr> </thead> <tbody> <tr> <td><math>(dv_D/dt)_{crit}, V/\mu s</math></td> <td>500</td> <td>1000</td> <td>1600</td> </tr> </tbody> </table> |  |  |  | Symbol of Group | E2 | A2           | T1  | $(dv_D/dt)_{crit}, V/\mu s$ | 500 | 1000 | 1600 |
| Symbol of Group   | E2  | A2   | T1   |    |    |   |  |   |  |  |  |                 |    |              |     |                             |     |      |      |
| $(dv_D/dt)_{crit}, V/\mu s$   | 500 | 1000 | 1600 |    |    |   |  |   |  |  |  |                 |    |              |     |                             |     |      |      |
| 1. Phase Control Thyristor<br>2. Design version<br>3. Mean on-state current, A<br>4. Voltage code<br>5. Critical rate of rise of off-state voltage, $V/\mu s$<br>6. Turn-off time ( $dv_D/dt=50 V/\mu s$ )<br>7. Ambient conditions: N – normal; T – tropical |     |      |      |    |    |   |  | 2) Turn-off time ( $dv_D/dt=50 V/\mu s$ )   |  |  |  |                 |    |              |     |                             |     |      |      |
|   |     |      |      |    |    |   |  | <table border="1"> <thead> <tr> <th>Symbol of Group</th> <th>K2</th> </tr> </thead> <tbody> <tr> <td><math>t_q, \mu s</math></td> <td>320</td> </tr> </tbody> </table>  |  |  |  | Symbol of Group | K2 | $t_q, \mu s$ | 320 |                             |     |      |      |
| Symbol of Group   | K2  |      |      |    |    |   |  |   |  |  |  |                 |    |              |     |                             |     |      |      |
| $t_q, \mu s$  | 320 |      |      |    |    |   |  |   |  |  |  |                 |    |              |     |                             |     |      |      |



All dimensions in millimeters (inches)

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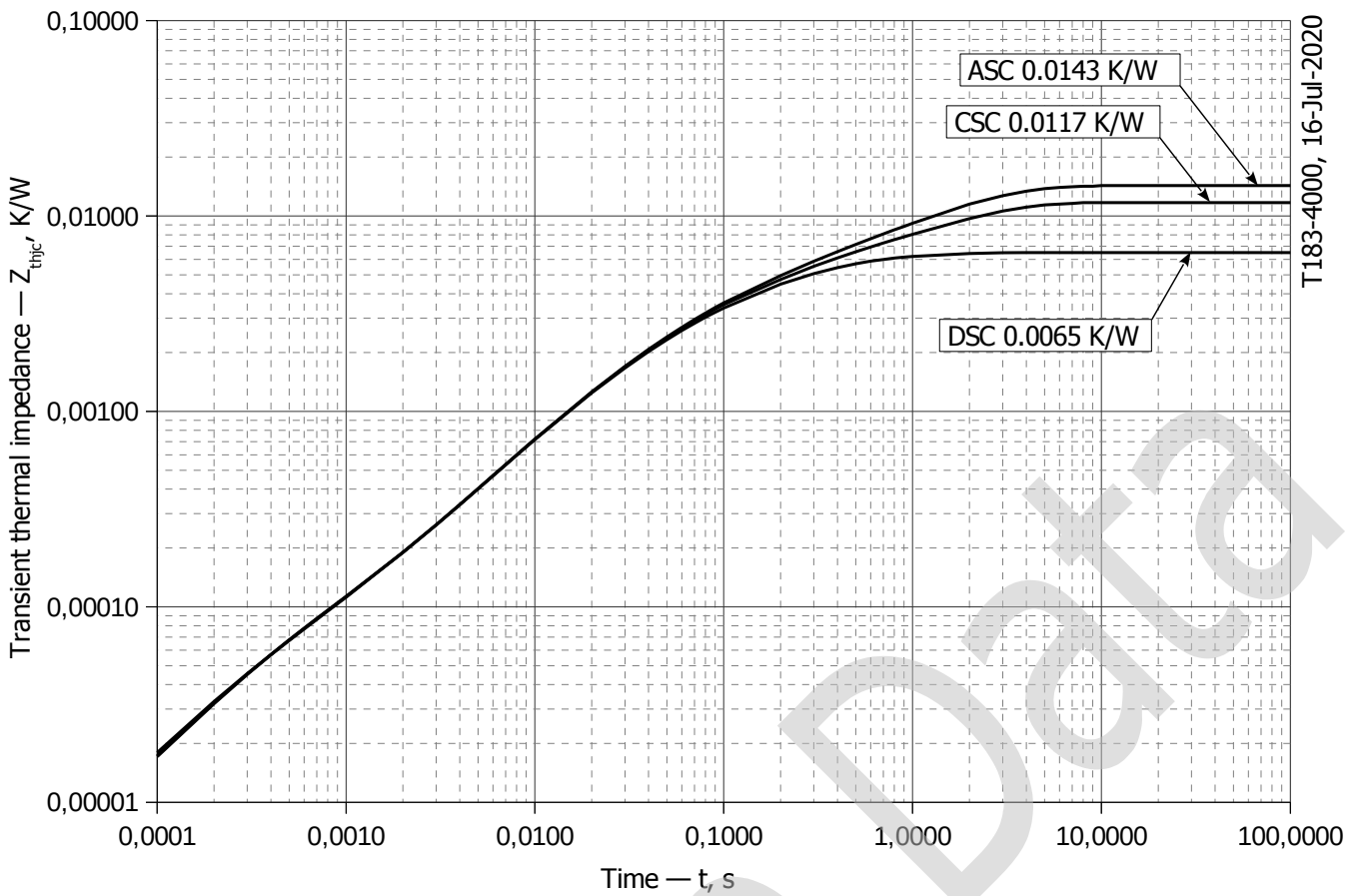
**Fig 1 – On-state characteristics of Limit device**

Analytical function for On-state characteristic:

$$V_T = A + B \cdot i_T + C \cdot \ln(i_T + 1) + D \cdot \sqrt{i_T}$$

|          | Coefficients for max curves |                    |
|----------|-----------------------------|--------------------|
|          | $T_j = 25^\circ\text{C}$    | $T_j = T_{j \max}$ |
| <b>A</b> | 0.00020047                  | 0.00014317         |
| <b>B</b> | 0.00008131                  | 0.00009212         |
| <b>C</b> | 0.16075151                  | 0.13494670         |
| <b>D</b> | -0.00715596                 | -0.00513337        |

**On-state characteristic model (see Fig. 1)**



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**Fig 2 – Transient thermal impedance  $Z_{thjc}$  vs. time  $t$**

Analytical function for Transient thermal impedance junction to case  $Z_{thjc}$  for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left( 1 - e^{-\frac{t}{\tau_i}} \right)$$

Where  $i = 1$  to  $n$ ,  $n$  is the number of terms in the series.

$t$  = Duration of heating pulse in seconds.

$Z_{thjc}$  = Thermal resistance at time  $t$ .

$R_i$  = Amplitude of  $p_{th}$  term.

$\tau_i$  = Time constant of  $r_{th}$  term.

DC Double side cooled

| $i$          | 1        | 2        | 3        | 4         | 5          | 6          |
|--------------|----------|----------|----------|-----------|------------|------------|
| $R_i$ , K/W  | 0.001031 | 0.003117 | 0.001895 | 0.0004176 | 2.061e-005 | 1.999e-005 |
| $\tau_i$ , s | 0.7345   | 0.209    | 0.05291  | 0.01652   | 0.0006764  | 0.0002168  |

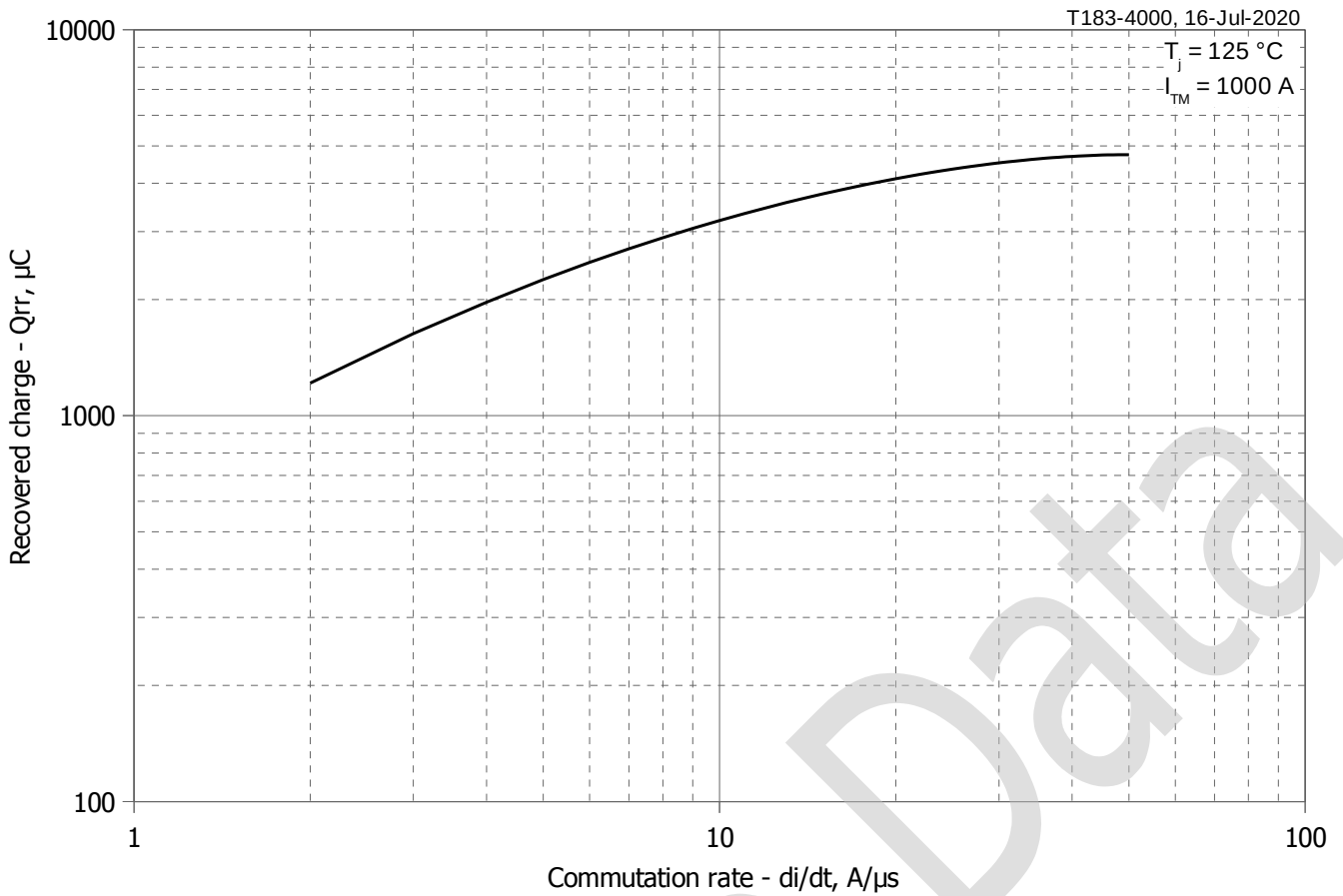
DC Anode side cooled

| $i$          | 1       | 2        | 3        | 4       | 5         | 6          |
|--------------|---------|----------|----------|---------|-----------|------------|
| $R_i$ , K/W  | 0.00848 | 0.001792 | 0.002597 | 0.00179 | 0.0003904 | 3.851e-005 |
| $\tau_i$ , s | 1.845   | 0.9581   | 0.2011   | 0.05234 | 0.01605   | 0.0003606  |

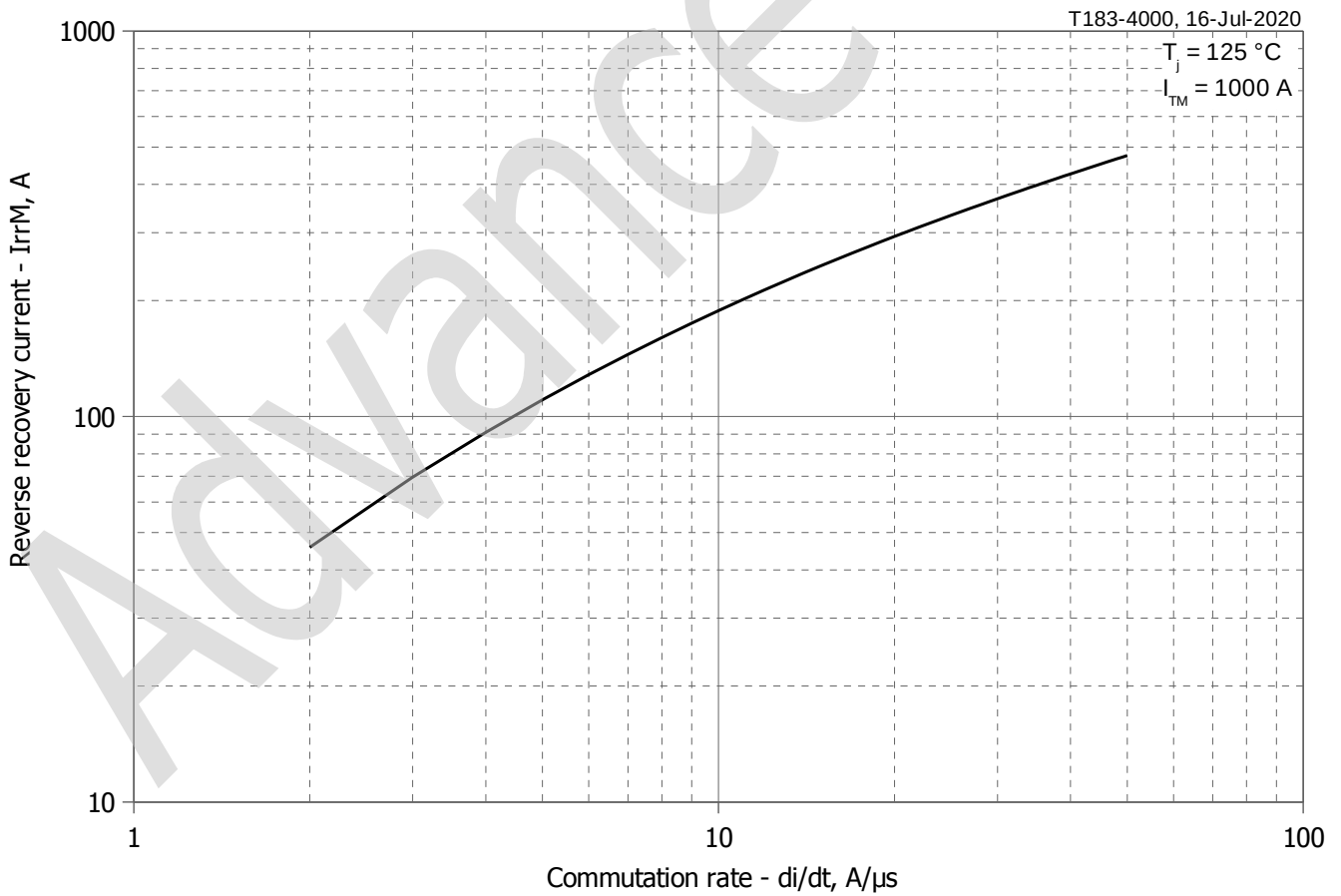
DC Cathode side cooled

| $i$          | 1        | 2        | 3        | 4        | 5         | 6          |
|--------------|----------|----------|----------|----------|-----------|------------|
| $R_i$ , K/W  | 0.001475 | 0.005797 | 0.002722 | 0.001822 | 0.0003923 | 3.824e-005 |
| $\tau_i$ , s | 0.8755   | 1.835    | 0.1997   | 0.05221  | 0.01594   | 0.0003499  |

**Transient thermal impedance junction to case  $Z_{thjc}$  model (see Fig. 2)**

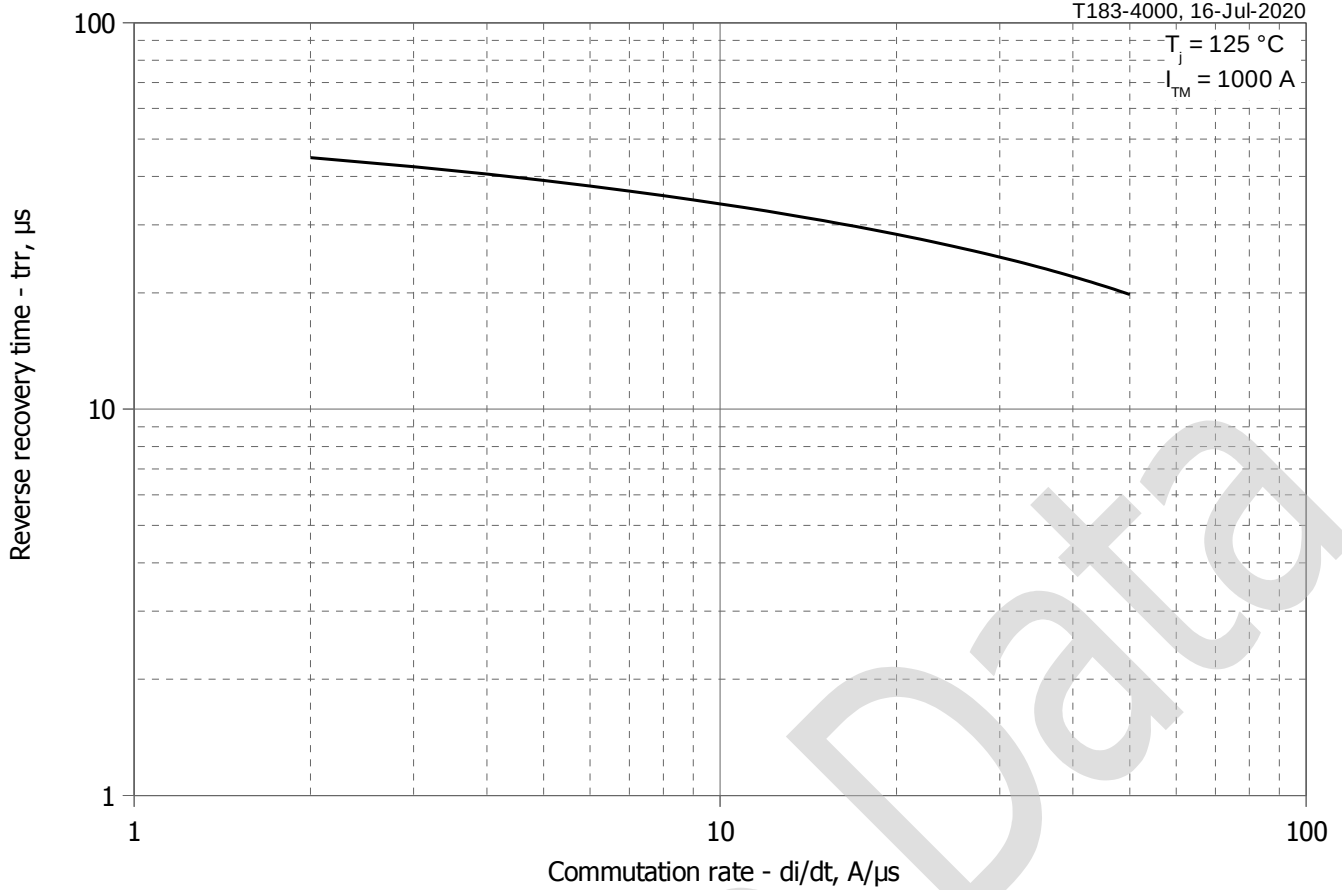


**Fig. 3 – Maximum recovered charge  $Q_{rr}$  vs. commutation rate  $di_R/dt$  (25% chord)**

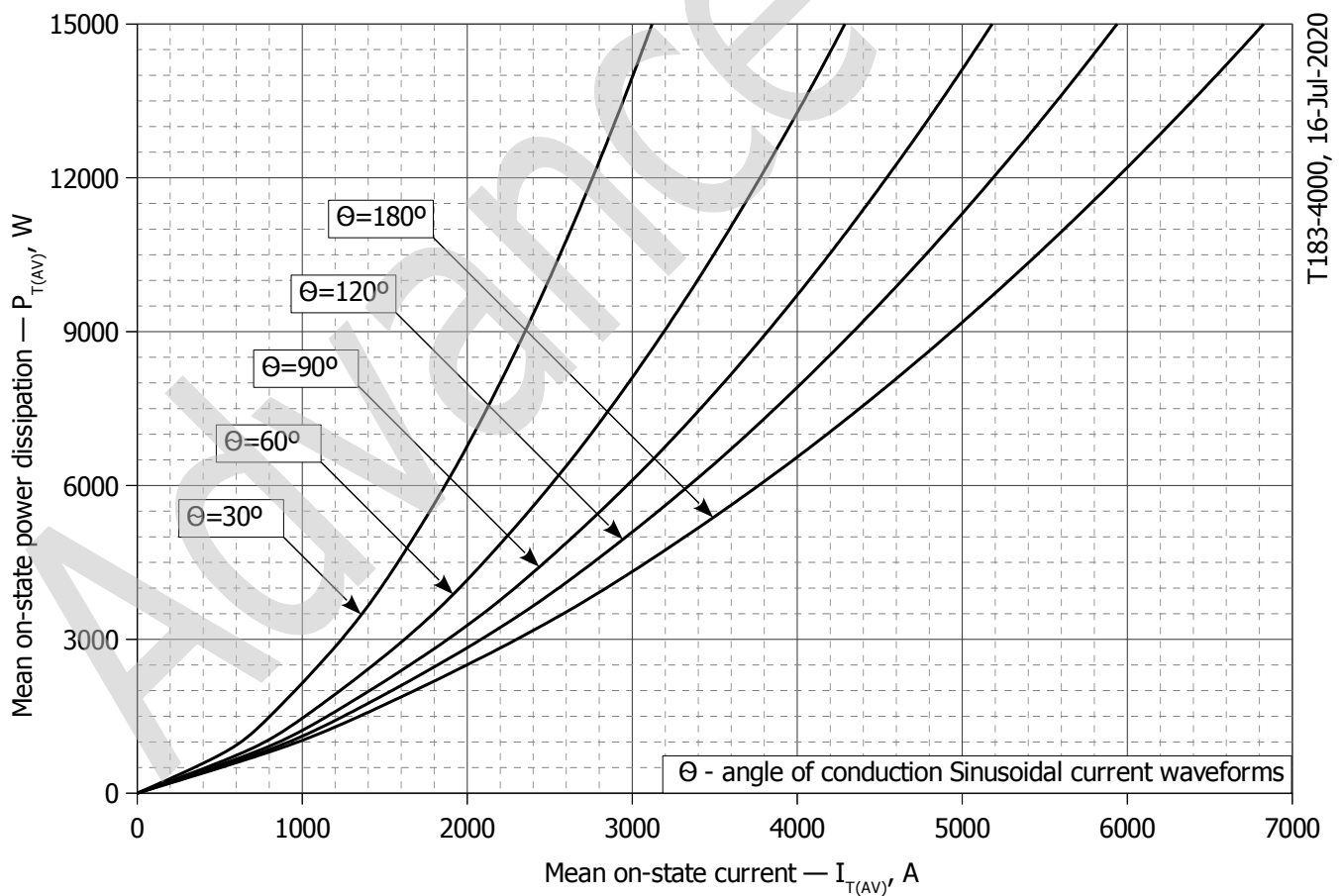


**Fig. 4 – Maximum reverse recovery current  $I_{rrM}$  vs. commutation rate  $di_R/dt$**

$T_j = 125\text{ }^\circ\text{C}$   
 $I_{TM} = 1000\text{ A}$



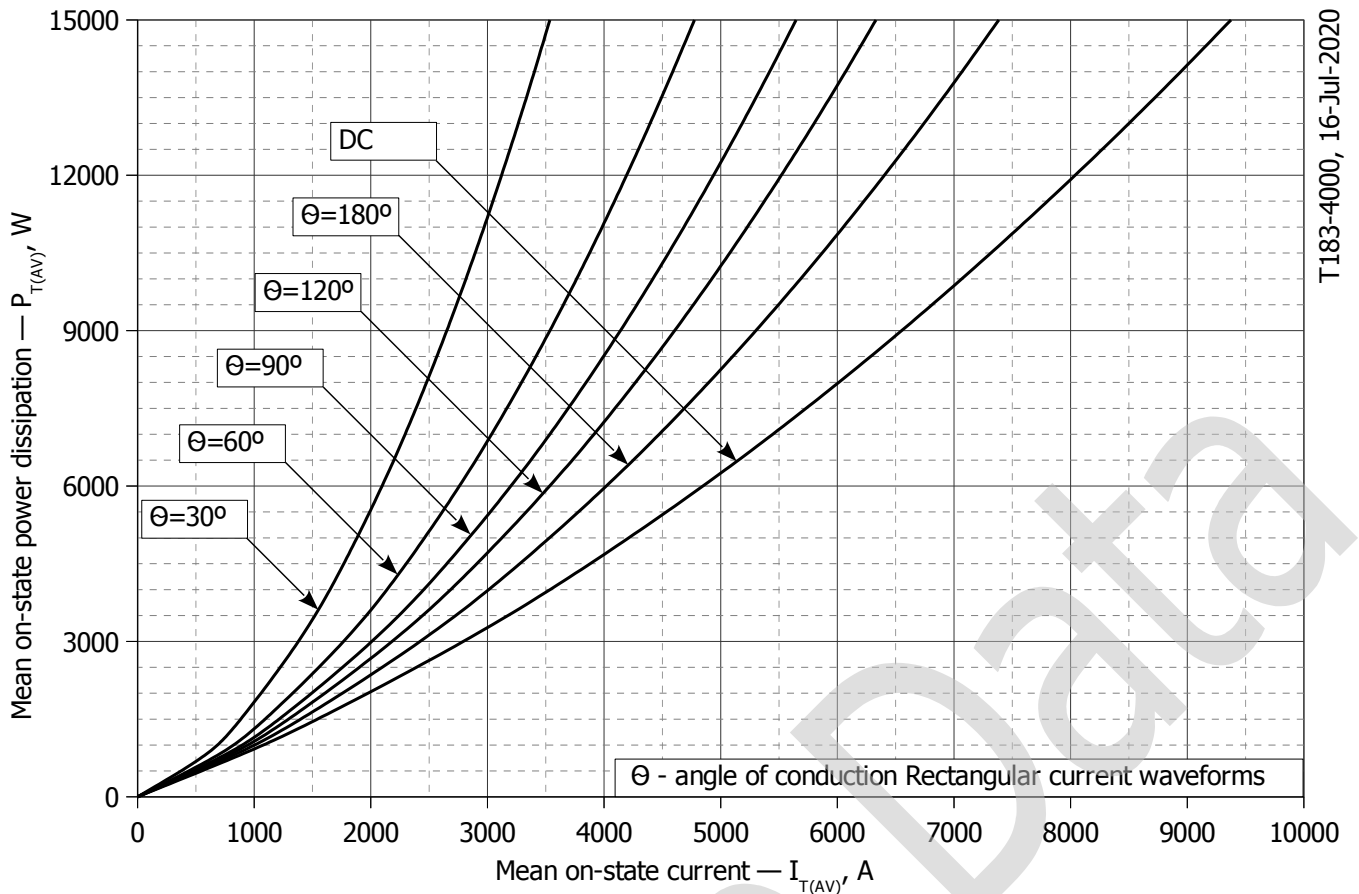
**Fig. 5 – Maximum recovery time  $t_{rr}$  vs. commutation rate  $di_R/dt$  (25% chord)**



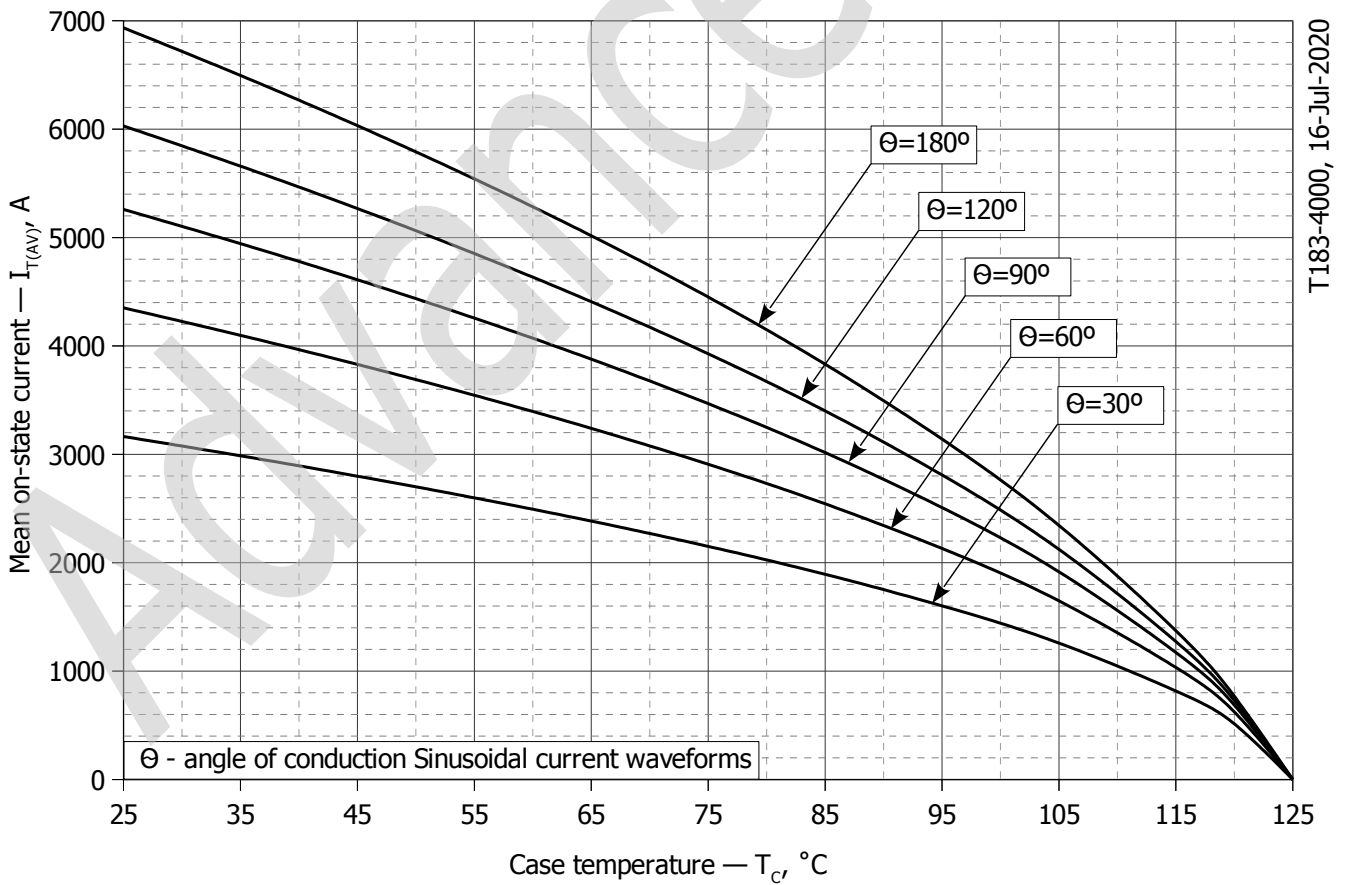
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**Fig. 6 - Mean on-state power dissipation  $P_{TAV}$  vs. mean on-state current  $I_{TAV}$  for sinusoidal current waveforms at different conduction angles ( $f=50\text{Hz}$ , DSC)**

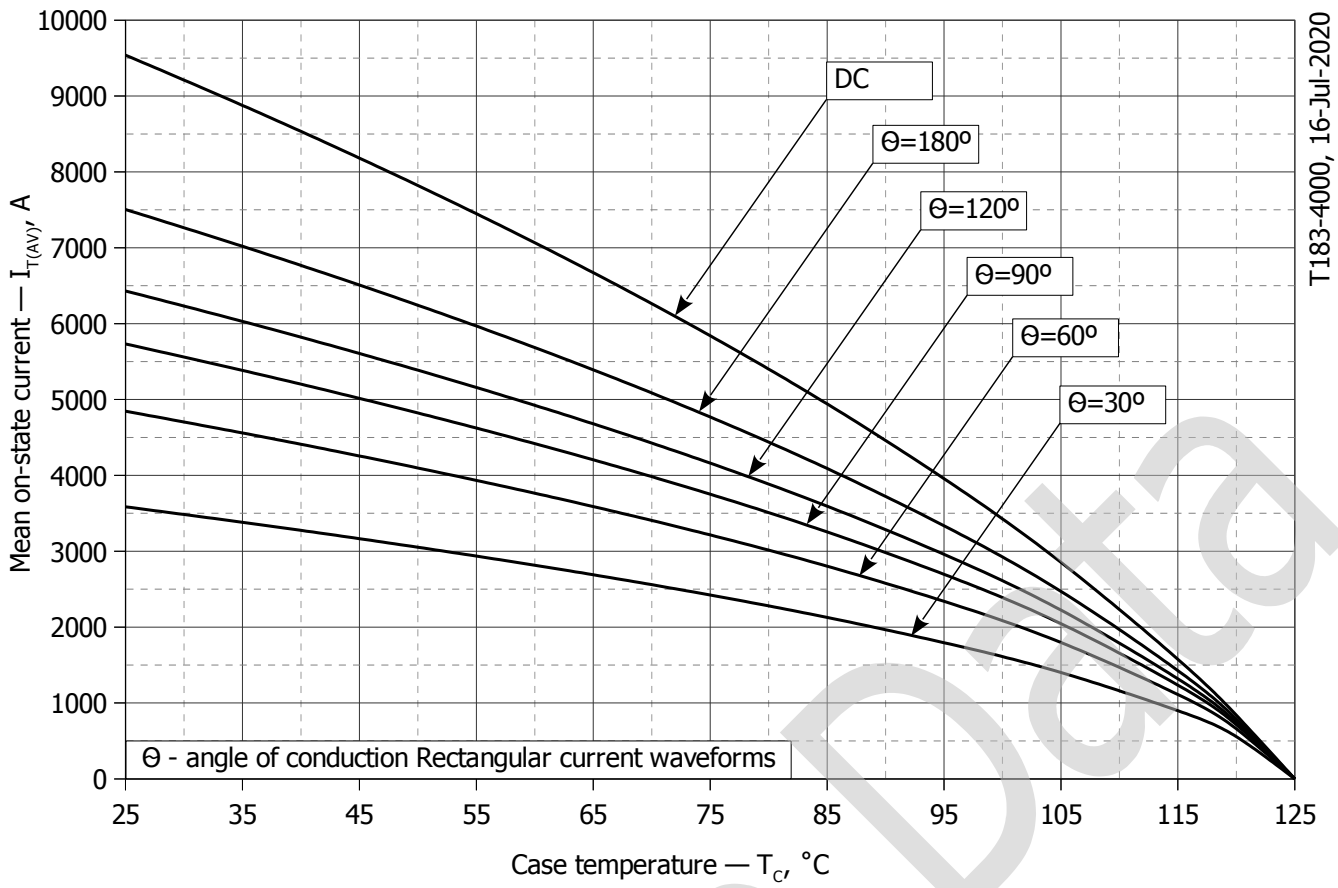




**Fig. 7 – Mean on-state power dissipation  $P_{TAV}$  vs. mean on-state current  $I_{TAV}$  for rectangular current waveforms at different conduction angles and for DC (f=50Hz, DSC)**

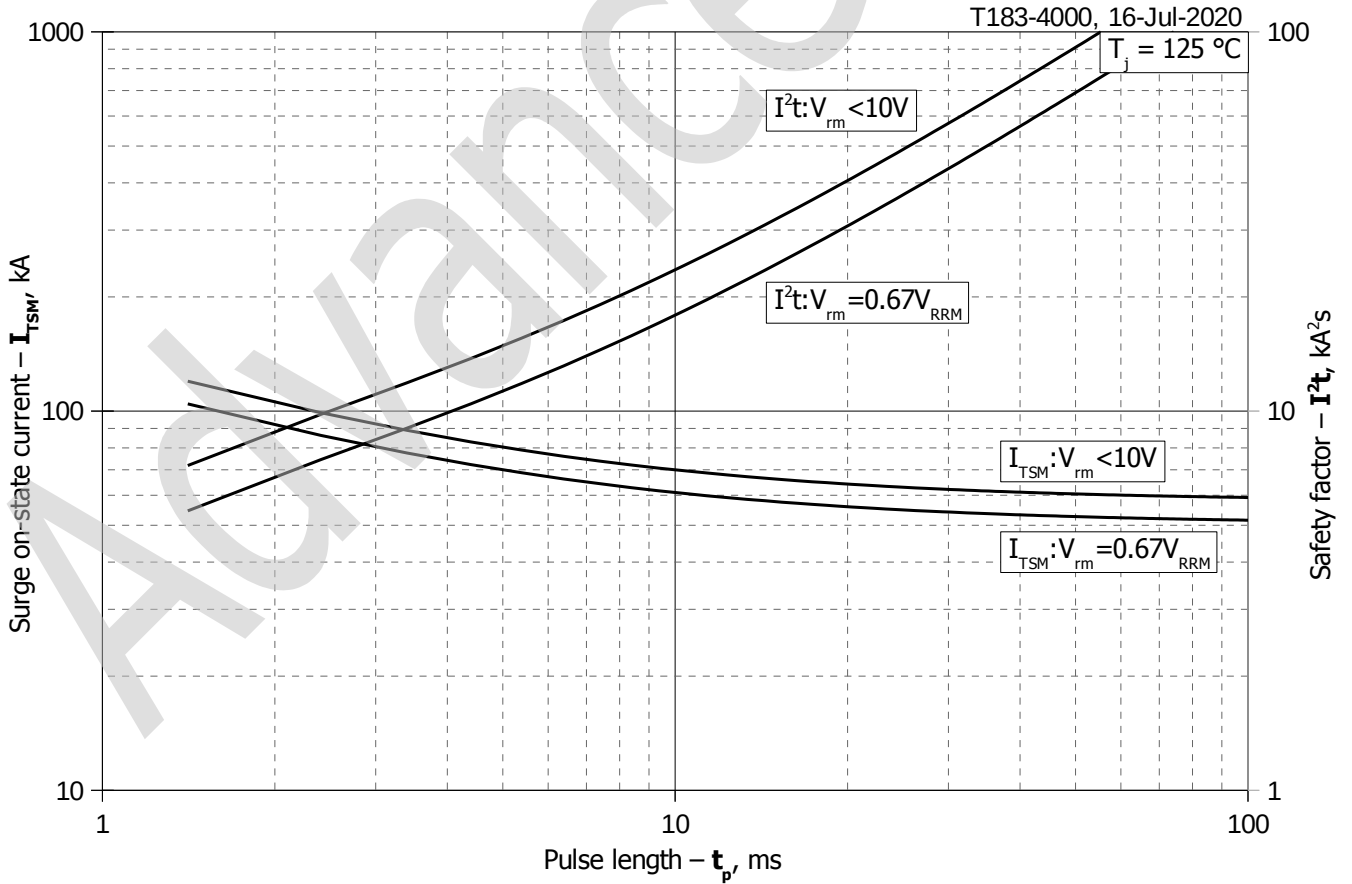


**Fig. 8 – Mean on-state current  $I_{TAV}$  vs. case temperature  $T_c$  for sinusoidal current waveforms at different conduction angles (f=50Hz, DSC)**

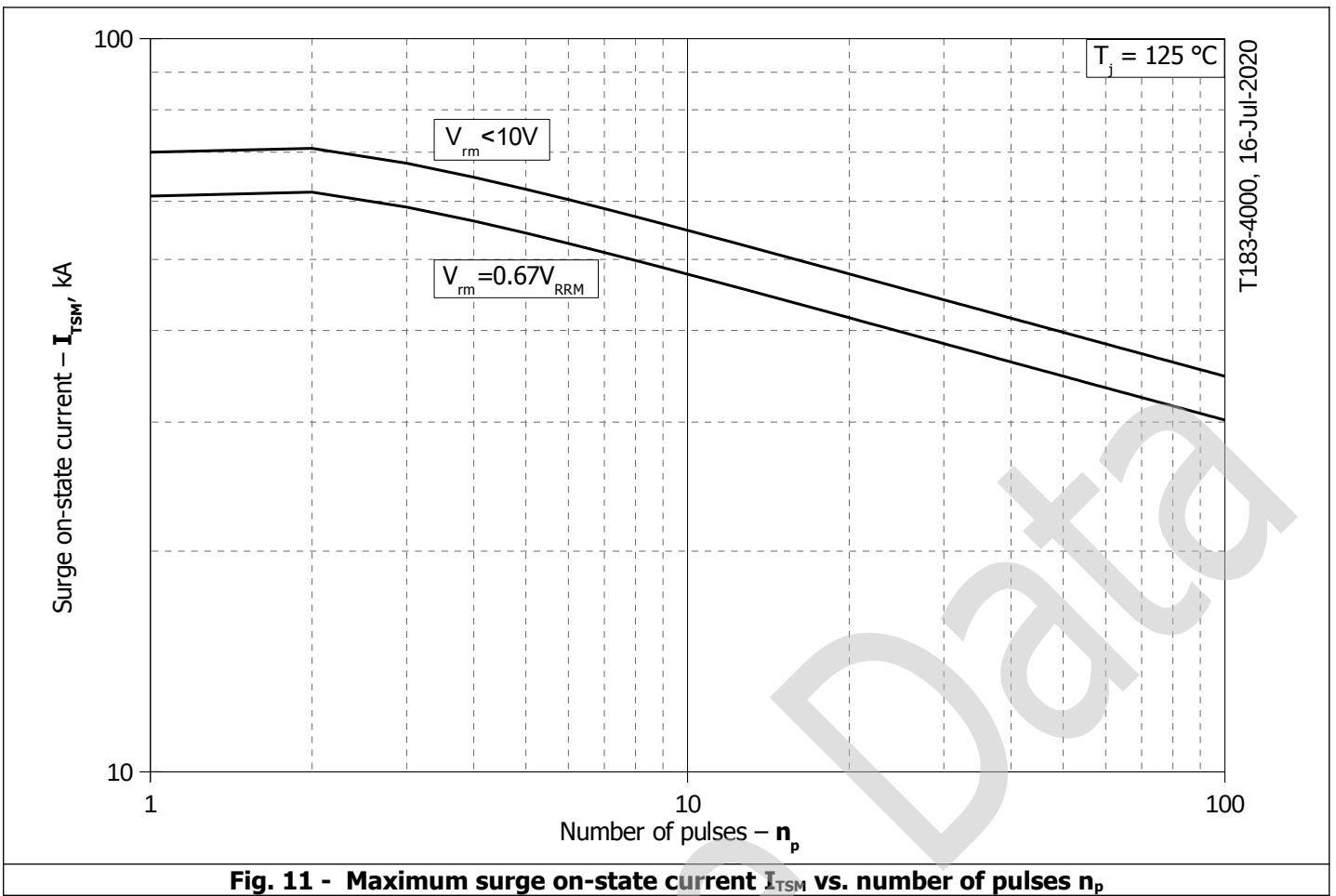


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**Fig. 9 - Mean on-state current  $I_{TAV}$  vs. case temperature  $T_c$  for rectangular current waveforms at different conduction angles and for DC (f=50Hz, DSC)**



**Fig. 10 - Maximum surge on-state current  $I_{TSM}$  and safety factor  $I^2t$  vs. pulse length  $t_p$**



**Fig. 11 - Maximum surge on-state current  $I_{TSM}$  vs. number of pulses  $n_p$**